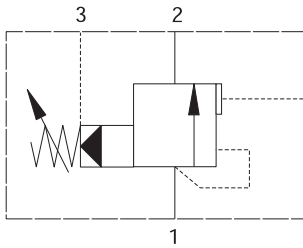


1PUL200 - Relief/unloading valve

Spool, pilot operated
200 L/min (52 USgpm) • 350 bar (5000 psi)



Operation

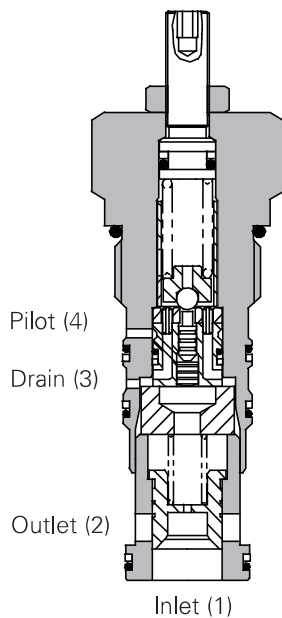
Inlet pressure is seen on the nose of the valve and system pressure (downstream of the system check valve) operates on the system pilot port. When pressure rises to the valve setting, the relief section opens and the system pressure acts on the pilot piston to hold the valve in the open position.

The ratio between the pilot piston diameter and the seat diameter to the relief valve pilot section ensures that the valve will be maintained in the fully open position until the system pressure drops to approximately 85% of the unload pressure.

Features

Valves are available as cartridges for installation into special line bodies or into custom designed Hydraulic Integrated Circuits. (NOTE: Provision must be made for a system check valve and a pilot line to signal the system pressure). Valve assemblies can be supplied complete in a line body for use in accumulator circuits. Bodied valves include a check valve and the required connection from the system to the valve pilot port.

Sectional view



Performance data

Ratings and specifications

Figures based on: Oil Temp = 40° C Viscosity = 32 cSt (150 SUS)

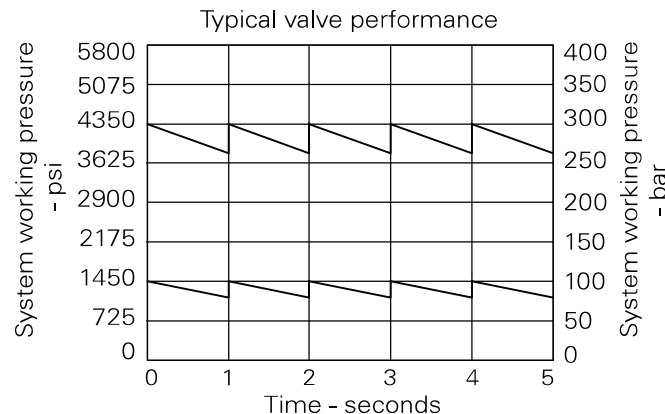
Rated flow	200 L/min (52 USgpm)
Max setting	350 bar (5000 psi)
Differential unload/reload	10-15%
Cartridge material	Working parts hardened and ground steel. External surfaces zinc plated.
Body material	Standard steel
Mounting position	Unrestricted
Cavity number	A3145 (See Section M)
Torque cartridge into cavity	100 Nm (73 lbs ft)
Weight	1PUL200 0.74 kg (1.63 lbs) 1PUL250 6.8 kg (14.96 lbs)
Seal kit number	1PUL200 SK670 (Nitrile) SK670V (Viton®) 1PUL250 SK452 (Nitrile) SK452V (Viton)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temp	-30°C to +90°C (-22° to 194°F)
Leakage	35 milliliters/min @ 210 bar
Nominal viscosity range	5 to 500 cSt

Viton is a registered trademark of E.I. DuPont

Description

These unloader valves are used to unload a pump, or pumps, to tank when pressure in a separate part of the circuit reaches a pre-set level. The valves will close, causing the circuit to reload, when the pressure drops to approximately 85% of the unload pressure. The most common application is to maintain a pressure in an accumulator which may be used in an emergency to operate an essential hydraulic function. (Eg, a brake circuit). The 1PUL** valve has a drain port to ensure correct valve function while allowing the bypassed oil to be used for a secondary circuit requirement.

Pressure drop curves

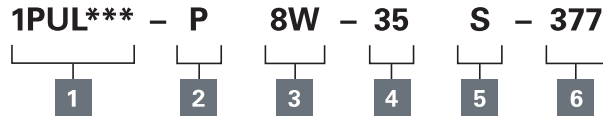


Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

1PUL200 - Relief/unloading valve

Spool, pilot operated
200 L/min (52 USgpm) • 350 bar (5000 psi)

Model code



1 Basic code

1PUL200 - Cartridge only
1PUL250 - Cartridge and body

2 Adjustment means

P - Leakproof screw adjustment
G - Tamperproof cap
(See page 12-102 for dimensions)

3 Port sizes - Bodied valves only

Code	Port size	Housing number - Sub assembly	
		Aluminium	Steel
8W	1" BSP 1/4" BSP Drain Port		BXP23466-8W-S-377
16T	1" SAE 1/4" SAE Drain Port	BXP23466-16T-S	BXP23466-16-S-377

4 Pressure Range @ 4.8 L/min

Note: Code based on pressure in bar.
20 - 30-210 bar.
Std setting 100 bar
35 - 50-350 bar.
Std setting 200 bar

5 Seals

S - Nitrile (For use with most industrial hydraulic oils)
SV - Viton (For high temperature and most special fluid applications)

6 Body material

377 - Steel
Omit for aluminium (up to 210 bar)

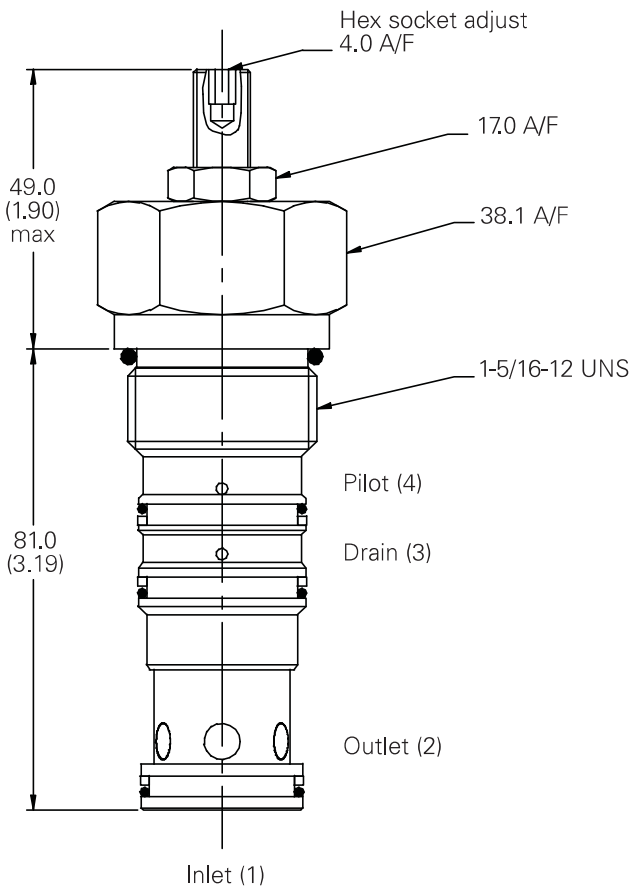
Dimensions

mm (inch)

Note: For applications above 210 bar please consult our technical department or use the steel body option.

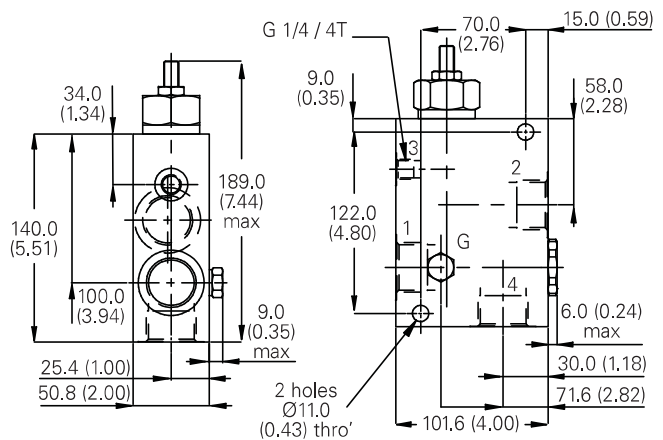
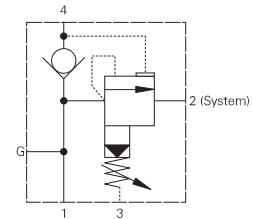
Cartridge only

Basic Code
1PUL200



Complete valve

1" Port
Basic Code
1PUL250
With System Check



Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.